

PIYUSH ROTOMAC

Mfg-All type of Roto Moulding Machine, Moulds & Pulverizer.
Plot no A -127, Road no 22, Wagle Industrial Estate, Thane 400604
Mumbai, India. Tel- Fax-0091-22-25812297, Tel: 32447232 E-mail:
piyushfab@yahoo.co.in, Web: www.piyushrotomac.net

OPEN FIRED MACHINE- 5000 LTRS

FEATURE	TECHNICAL SPECIFICATION
Type	Open Fired Rock N Roll Machine (Model-PR-RR-5000)
Frame size	12 Ft x 8 Ft
Electric motor major Drive	5 HP
Reduction Gear	7 NU
Minor Drive	2 HP Geared Motor 60 RPM
Minor drive shaft	Dia 2.5 inch x 3785 MM Long
Main shaft	Dia 100 MM x 305 mm
Cast iron wheel	Dia 12 inch
LPG Burner	16 No, S-60 With all accessories
Cooling Fan	1 HP , 2 No
Control penal	Machine operating
Pit size	17 Ft x 9.5 Ft x 7 Ft Deep

OPEN FIRED MACHINE- 10000 LTRS

FEATURE	TECHNICAL SPECIFICATION
Type	Open Fired Rock N Roll Machine (Model-PR-RR-10000)
Frame size	15 ft x 10 ft
Electric motor major Drive	10 HP (1440 Rpm)
Reduction Gear	8 NU-30;1 Ratio Reduction gear with 3 NU-40;1 Ratio gear double reduction drive

Minor Drive	3 HP Motor, 4 NU Gear-30.1 Ratio
Minor drive shaft	Dia 3 Inch x 186 Inch Long
Main shaft	Dia 4 “ x 12” long
Cast iron wheel	Dia 450 mm
LPG Burner	20 No, S-60 with all accessories (Side burner 8 No- T6)
Cooling Fan	1 HP (2 No)
Control panel	Machine operating
Pit size	20 Ft x 12.5 Ft x 9 Ft Deep
	Cooling station detail
Frame size	13 Ft long x 9 Ft Width. Channel size 5” x 4”
Air cooling	By Fan
Roller size	Dia 450 mm
Minor Drive	3 H P Geared moter

OPEN FIRED MACHINE- 15000 LTRS

FEATURE	TECHNICAL SPECIFICATION
Type	Open Fired Rock N Roll Machine (Model-PR-RR-15000)
Frame size	18 ft x 12 ft
Electric motor major Drive	15 HP
Reduction Gear	10 NU 30;1 Ratio, Reduction gear with 5NU-40;1 gear double reduction drive
Minor Drive	5 HP Motor, 5 NU- 30;1 Ratio
Minor drive shaft	Dia 3” x 221”Long
Main shaft	Dia 5” x 14 “
Cast iron wheel	Dia 450 mm

LPG Burner	25 No, S-60+ T-6 No10 with all accessories
Cooling Fan	1 HP (2 No)
Control penal	Machine operating
Pit size	23 Ft x 14.5 Ft x 10Ft Deep
	Cooling station detail
Frame size	15 Ft x 10 Ft. Channel size 5" x 4"
Air cooling	By Air
Roller size	Dia 450 mm
Minor Drive	3 H P Geared motor

OPEN FIRED MACHINE- 20000 LTRS

FEATURE	TECHNICAL SPECIFICATION
Type	Open Fired Rock N Roll Machine (Model-PR-RR-20000)
Frame size	18 ft x 12 ft
Electric motor major Drive	15 HP
Reduction Gear	10 NU 30;1 Ratio, Reduction gear with 5NU-40;1 gear double reduction drive
Minor Drive	5 HP Motor, 5 NU- 30;1 Ratio
Minor drive shaft	Dia 3" x 221"Long
Main shaft	Dia 5" x 14 "
Cast iron wheel	Dia 450 mm
LPG Burner	25 No, S-60+ T-6 No10 with all accessories
Cooling Fan	1 HP (2 No)
Control penal	Machine operating
Pit size	23 Ft x 14.5 Ft x 10Ft Deep

	Cooling station detail
Frame size	15 Ft x 10 Ft. Channel size 5" x 4"
Air cooling	By Air
Roller size	Dia 450 mm
Minor Drive	3 H P Geared motor